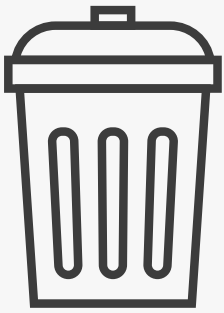
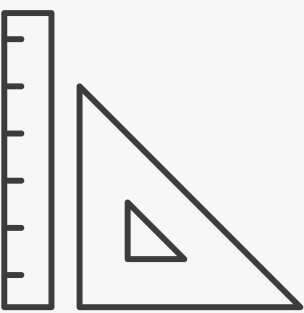


WHAT'S THE 6S LEAN SAFETY SYSTEM?



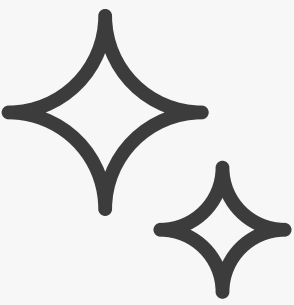
1 SORT

Reduce clutter and make it easier for essential work items to be located. Get rid of unnecessary items by separating what's needed and what isn't.



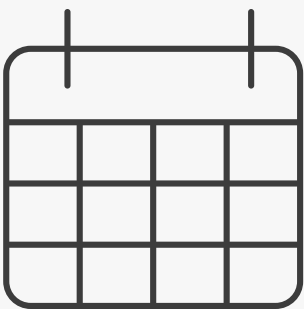
2 STRAIGHTEN

Organize essential tools, instructions, parts, and work materials. Ensure the workspace is neat and that items are easily found and accessible.



3 SHINE

Sanitize the workspace. Clean equipment, furniture, and floors. Put systems in place to prevent excess dust and clutter from settling.



4 STANDARDIZE

Establish safety routines. Identify best practices and implement consistent procedures. Schedule regular maintenance and routine inspections.



5 SUSTAIN

Ensure standardized practices are applied consistently over a long period of time. Follow every step in the methodology and be disciplined.



6 SAFETY

Continue to identify hazards and set controls to keep employees safe. Reduce the risk of injury and meet all required safety standards.

